



ERRL Pte Ltd

Corporate Address: 1 Sunview Rd, #06-16, EcoTech @ Sunview Singapore - 627615
Website: <http://www.rrl.co.in> | Email Id: contact@rrl.co.in

UN CERTIFICATE

Name and address of customer

PRIDE PHARMACHEM

F-11, CRYSTAL PLAZA, OPP SANATAN SCHOOL, VALIYA ROAD,
ANKLESHWAR-393002, GUJARAT, INDIA.

Test Report No. PRID/ERRL/1768/22

Date of Issue 30th Mar, 2022

Date of Sample Receipt 26th Mar, 2022

Test Report (Open Top Drum)

Description of sample

40 Ltr Removable Head Type Plastic Drum

UN Marking allotted



1H2/Y30/S/*

“*” To be replaced by last two digits of year
of manufacturing.

SGP/PRID1131

Package Identification Code

1H2 – REMOVABLE HEAD TYPE PLASTIC DRUM

Performance Standard

Packaging meets Packing Group Standard II & III

Maximum Package Gross Mass

30 KGS

Tare Weight

2.35 KGS

Country Authorizing allocation of Mark

Singapore

Number and Condition of Sample received

10 samples in Satisfactory condition

Date of performance test

28 – 29th Mar, 2022

Duration of Testing

2 Days

Periodic Retest Date

30th Mar, 2023

Summary of Test results

UN / Test	UN REFERENCE	Test level	Test Method	Test date	Test results
Drop	6.1.5.3	1.2 m	UN Recommendation	28-03-2022	PASS
Stack	6.1.5.6	131 kgs - 24 Hrs	ISO 2234	29-03-2022	PASS
Dimensions ⁵	340 x 340 x 560 mm				

ERRL Pte Ltd certifies that the packaging referenced above has passed the Performance Oriented Packaging standards outlined in the UN recommendations on the transport of the Dangerous Goods. This package is also certified under UN Regulations. It is the responsibility of the end user to determine authorization for use under these regulations. The use of other packaging methods or components other than those documented in this report may render this certification invalid. During providing statement of conformity as per specification addressed in first line, measurement uncertainty (@ 95% confidence level) is not taken into consideration, as agreed with the customer.

Date of Original Issue : 30th Mar, 2022

Date of Last Revision : ----

Date of Expiry : 30th Mar, 2023

F/OPN/11, Revision No.04

Page 1 of 5

Mr. Hirak Vora

Approved / Authorized by Technical Manager



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TEST REPORT

Dimensions⁵

Cover / Lid

Parameters	Customer specific information	QC observed values
Material / Grade / Pigment	HDPE	Plastic (Black)
Thickness (Minimum)		
• Head in mm	2.20 +/- 2%	2.25
Tare Weight in gm.	280	280 gm
Outside Diameter in mm	285 +/- 2 mm	290
Gasket (Material)	Rubber	Rubber
Closing Ring (Tare Weight in gm)	275 gm	280 gm
Closing Ring (Material)	MS Ring	Metal
Supplier / Markings	----	None

Drum

Parameters	Customer specific information	QC observed values
Material / Grade / Pigment	HM-HDPE	Plastic (Blue)
Tare Weight in kg.	2.00 kg +/- 100 gm	2.35 kgs
Thickness (Minimum)		
• Body in mm	2.20 +/- 2%	2.19
• Base in mm	2.20 +/- 2%	2.24
Overall Dimensions, (external)		
• Diameter in mm	320 +/- 10 mm	340
• Height in mm	560 +/- 10 mm	560
Supplier / Markings	NA	CALENDAR
Manufacturers Name	M/S. INTERPLASTICA PVT LTD	



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Results of test

1.0 Drop

Sample No.	Drop position	Observation
1	First Drop → Package must strike on the chime or circumferentially seam	No Damage or Leakage
2		No Damage or Leakage
3		No Damage or Leakage
4	Second Drop → Package must strike on weakest part not tested by first drop	No Damage or Leakage
5		No Damage or Leakage
6		No Damage or Leakage

Tested Samples were precondition at -18 °C or lower for 24 Hrs.

Tests are performed from Drop Height of 1.2 m

CRITERIA FOR PASSING THE TEST

There can be no leakage to the outer packaging likely to adversely affect safety during transport. Momentary leakage, which is slight and ceases immediately after impact with no further leakage is acceptable.

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2.0 Stack Load		
Sample No	Preparation	Observation
1	The load was evenly applied on the sample for 24 Hrs.	No Damage or Leakage
2		
3		
CRITERIA FOR PASSING THE TEST		
No test sample may leak from the inner packaging(s). There can be no deterioration that could adversely affect transport safety or any distortion to reduce the package strength or cause instability in stacks of packages.		
Remarks		
<ul style="list-style-type: none">• Total 3 numbers of replicate test items tested,• Dimension of the sample tested is referred in page no. 2.• Tests were conducted on testing samples by putting weights on ply as required for maintaining stack height of 3 meters.• The gross mass of each package is <u>31.85 kg</u> and the mass of content in it is <u>29.50 kg</u> for each package.• <u>Dummy Commodity</u> was used as content inside the package during the testing.		

ALL OTHER WAARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY THAT THE PACKAGING TESTED IS MERCHANTABLE OR FIT FOR A PARTICULAR PURPOSE ARE DISCLAIMED. In no event shall ERRL Pte Ltd liability exceed the amount paid by Customer, for services rendered. In the event of future changes to the above referenced test standard, it is the responsibility of customer to determine whether additional testing or updating of past testing is necessary to verify that the packaging, we have tested remains in compliance with those standards.

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APPENDIX 1 : REGULATORY AND INDUSTRY STANDARD REFERENCES

REGULATORY STANDARD

TEST	UN Regulation ¹	IMDG Regulation ²	ICAO Regulation ³	IATA Regulation ⁴
Drop :	6.1.5.3	6.1.5.3	6; 4.3	6; 6.3.3
Stack :	6.1.5.6	6.1.5.6	6; 4.6	6; 6.3.6

¹ THE United Nations Recommendations on the Transport of dangerous Goods—Model regulations 19th Edition : 2015

² International Maritime Dangerous Goods Code (IMDG) 2016th Edition

³ International Civil Aviation Organization (ICAO) 2017 – 18th Edition

⁴ International Air Transport Association (IATA) Dangerous Goods Regulation 58th Edition

⁵ Marked Parameter is covered under W/OPN/03, Issue 1, Rev. 00, 12-06-2017

INDUSTRY STANDARD REFERENCES

STACK :	ISO 2234 : 2000 :- Packaging –Complete, filled transport Packages – Stacking Tests using static Load
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ISO – International Organization for Standardization

* Results related to the sample tested only.

* Test report shall not be reproduced except in full without the written approval of the ERRL Pte. Ltd.

* Results apply to the sample, as received

Mr. Hirak Yora

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